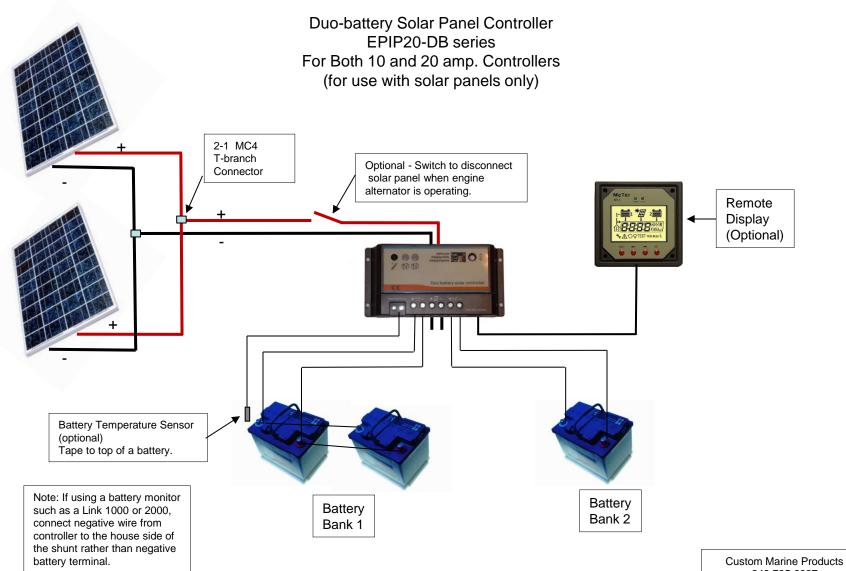
Instruction Manual



Custom Marine Products 248 705-8337 custommarineproducts.com

Specifications:

Set point (12V)	Sealed Battery	Flooded Battery	Gel Battery
Regulation voltage	14.2V	14.4V	14.6V
Boost voltage	14.4V	14.6V	14.8V
Float voltage	13.7V	13.7V	13.7V
Maximum solar voltac	30\/(or 55\/)		

Maximum solar voltage 30V(or 55V)
Battery voltage range 1-15V
Boost time 30 minutes

Power consumption 4mA at night, 10mA at charging

Meter bus connection 8 pin RJ-45 Temp. compensation -30mV/12V

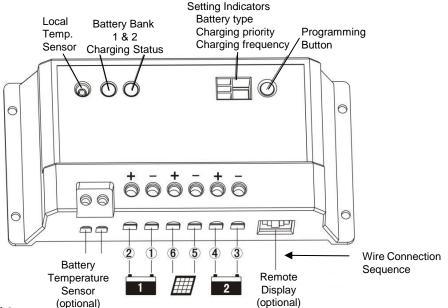
Terminals 4mm2
Temperature -35 C to +55 C (-31 F to +131 F)

Min. Operating Voltage 8 volts

Note:

Unit will automatically sense 12V or 24V For 24V set point, multiply values by 2

Installation:



Connect wires in sequence shown in diagram

- Connect battery bank #1
- Connect battery bank #2
- Connect solar panel

Attach remote temperature sensor to the top of a battery in battery bank #1

The Remote Display (optional) and the Remote Temperature Sensor (optional) can be connected to the Charge Controller at anytime.

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Programming the Duo-battery Charge Controller

- Select the setting you wish to change by pressing the Programming Button. A red LED light will indicate
 which of the three settings is selected.
 - Battery type
 - Battery bank charging priority
 - Charging frequency
- 2. Press the Programming Button for 5 seconds until the value of the selected setting is displayed.
- 3. Press the Programming Button as many times as necessary to select the value desired.
- 4. Wait 3 seconds until the LED light turns off. The value will be saved by the system.
- 5. Repeat steps 1-4 to program another setting.

Battery Type (LED #1):

Value	Battery Type
1	Sealed battery (pre-set)
2	Gel battery
3	Flooded Battery

Charging Frequency (LED #3):

Value	PWM Charging Frequency
0	25 Hz (pre-set)
1	50 Hz
2	100 Hz

Battery Bank Charging Priority (LED #2):

Value	Bank #1	Bank #2
0	0%	100%
1	10%	90%
2	20%	80%
3	30%	70%
4	40%	60%
5	50%	50%
6	60%	40%
7	70%	30%
8	80%	20%
9	90%	10%

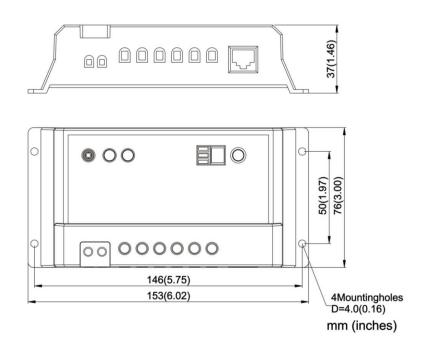
In the normal charging mode, the controller will divide the charging per the setting. When battery bank #1 is fully charged, the charging current will be diverted to battery bank #2. The controller will automatically return to the charge priority when battery bank #1 is at a lower voltage.

When the controller detects there is only battery bank #1, all the charging will to go that bank automatically.

Troubleshooting

- 1. LED blinking Short circuit. Check solar panel and battery connections.
- 2. LED slowly flashing Batteries are fully charged.
- 3. LED on Charging
- 4. LED frequent flashing no charging.
- 5. LED off no battery or over voltage.

Controller Dimensions



Instruction Manual

Remote Display for Duo-battery Solar Panel Controller EPIP20-DB series

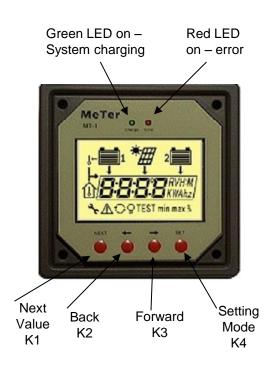
The Remote Display provides data on the operating performance of the solar panel(s), the status of the battery banks being charged and system diagnostic data. Data available on the Remote Display includes the following:

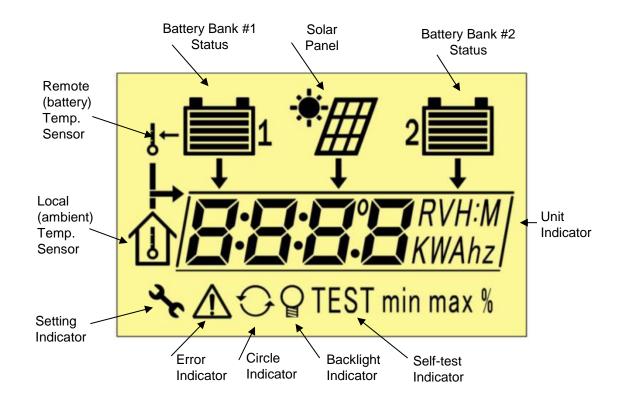
Solar Panel
Output voltage
Output amperage
Max amperage output
Cumulative amp hours generated

Each Battery Bank
Current voltage
Minimum voltage
Maximum voltage
Cumulative amp hours

Diagnostic Data

Bank Charging Priority Current time
Charging frequency
Local (ambient) Temperature
Battery bank #1 temperature



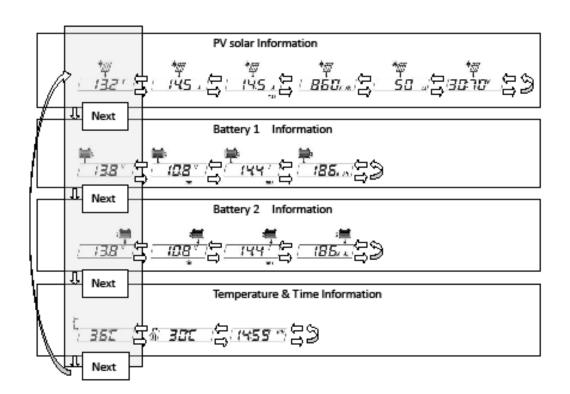


Operating Instructions

The Remote Display provides four sets of operating and diagnostic data.

- 1. Solar panel performance
- 2. Battery bank #1 status
- 3. Battery bank #2 status (if connected)
- 4. Temperature and time data

Press the NEXT button to select one of the four data sets. Press the FORWARD or BACKWARD buttons to select the specific data value desired. If the DATA REPEAT option is set to AUTO, the display will automatically move to the next data value every 3 seconds.



Setting the Display Operating Parameters

Remote Display operating parameters can be programmed using the SET button on the far right of the display. These parameters include:

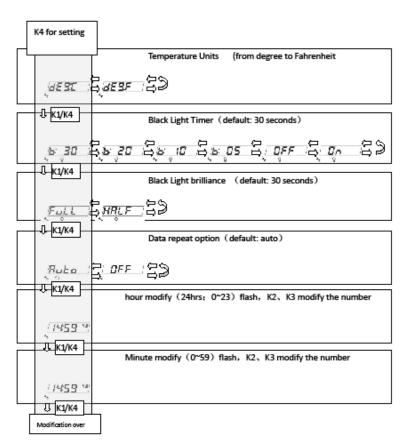
Temperature Units (C or F)

Backlight timer

Backlight brightness

Data repeat option Time (24 hour clock)

Press the SET button (K4) to enter setting modification mode. Use the NEXT button (K1) to select the data to be edited. Use the FORWARD and BACK buttons (K2 and K3) to modify the data. Press the SET button (K4) to save the value.



Temperature Units: Centigrade (**C**) or Fahrenheit (**F**)

Backlight Timer: Pressing any key will turn on the backlight. The backlight timer controls how long the backlight will stay on.

Backlight options include:

OFF: backlight is always off **On:** backlight is always on

B: 30 backlight on for 30 seconds (pre-set)

B: 20 backlight on for 20 seconds

B: 10 backlight on for 10 seconds **B: 05** backlight on for 5 seconds

Backlight brightness:

FULL bright

HALF dim

Data repeat:

Auto the display will advance to the next data value every 3 seconds unless the FORWARD or BACK buttons are pressed.

OFF the display will not advance automatically.

Time: the 24 hour clock can be set for both hours and minutes.

Additional Operating Instructions

System Diagnostics: System diagnostics can be displayed by pressing the BACK and SET buttons (K3 and K4) together. Data displayed includes: battery connection, solar panel connection and temperature sensor connection. A **no** or **OPEn** value indicates the item is not connected. The display will automatically advance to each data value or the FORWARD and BACK buttons can be used to advance to each data value.

Resetting Data Values: Values for max and min voltage and amp hours (AH) can be reset to zero at any time by pressing the NEXT and BACK buttons (K1 and K2) together. Alternatively, disconnect and reconnect the display unit.

Battery Bank Status Bars: Each bar on the display battery icon represents 20% of the battery charge. The bars are calculated based on battery bank voltage, not actual battery capacity. A flashing top bar indicates battery overcharge.

Trouble indicator on: The following conditions may occur, check the connection.

- 1. One battery bank disconnected, open circuit, or over voltage.
- 2. The remote temperature sensor is no connected or not working.
- 3. Solar panel current exceeds rated limit for controller.
- 4. Solar panel has a short-circuit.

Operating Specifications

Rated voltage: 12V, min voltage: 8.0V.

Power Consumption:

Low backlight on: <23mA Strong backlight on: <20mA Backlight and LED indicator off: <17mA

Working temperature: $-15 \text{ C} \sim +40 \text{ C} (5 \text{ F to } 104 \text{ F})$

(Data may be incorrect when out of temperature range.)

Humidity: 0-100%

Communication cable: RJ45(8PIN), 10 meters (32 ft.) in length.

Data update rate: Every 20 seconds